

# Synthesis, Characterization, and PASSS Inet Prediction of New Polyesters

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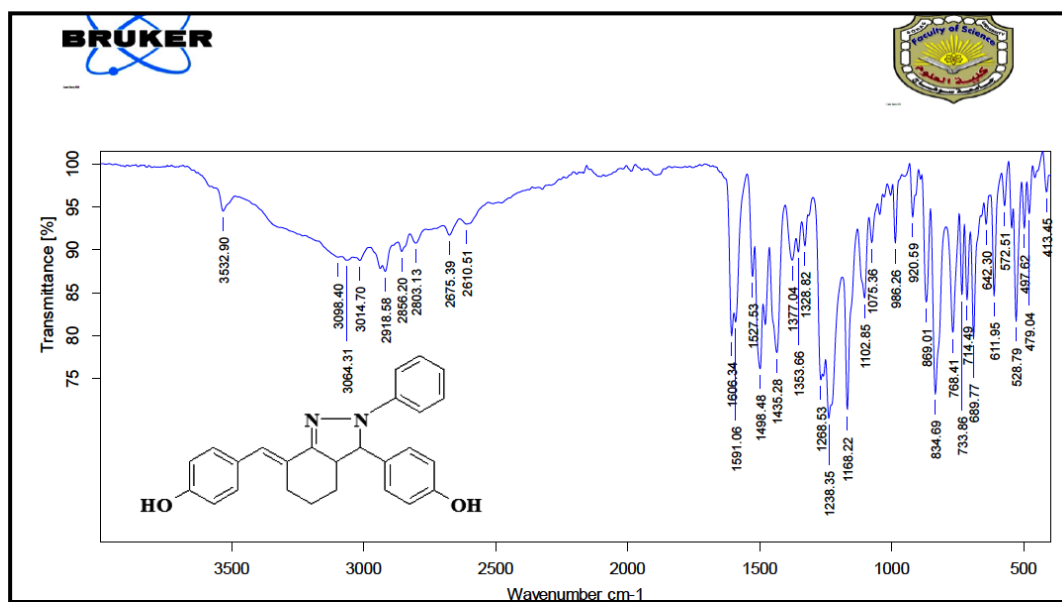


Figure 1: IR spectrum of monomer 3

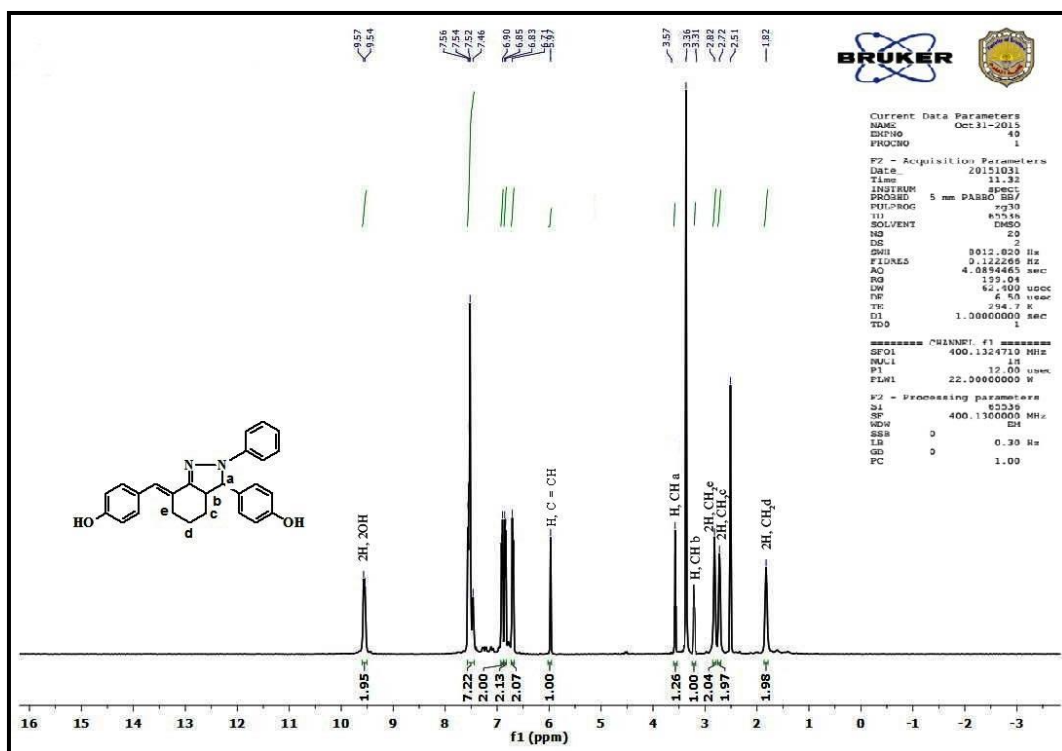
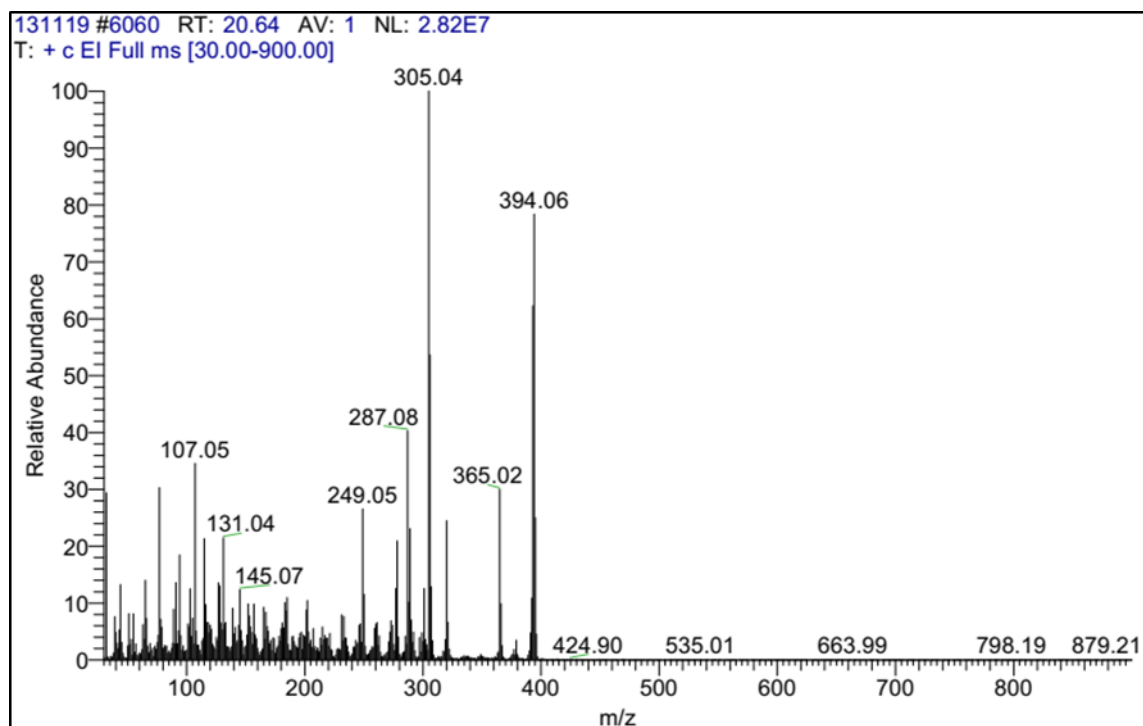
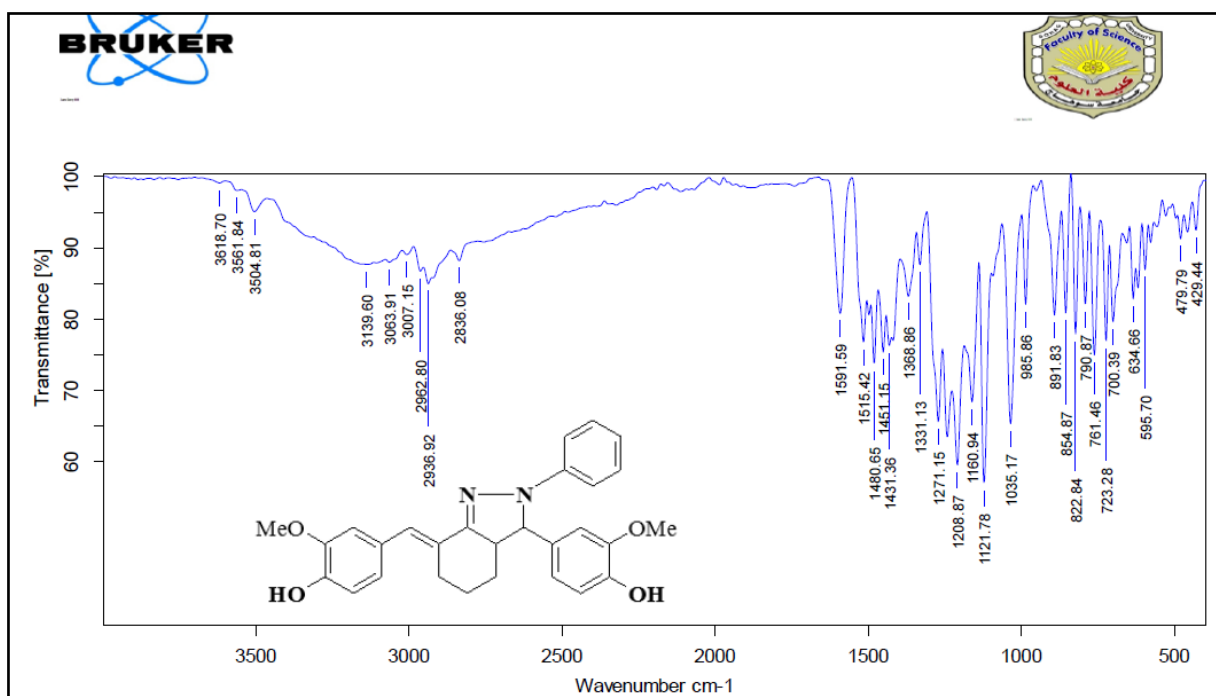


Figure 2: <sup>1</sup>H-NMR spectrum of monomer 3



**Figure 3:** Mass spectrum of monomer 3



**Figure 4:** IR spectrum of monomer 4

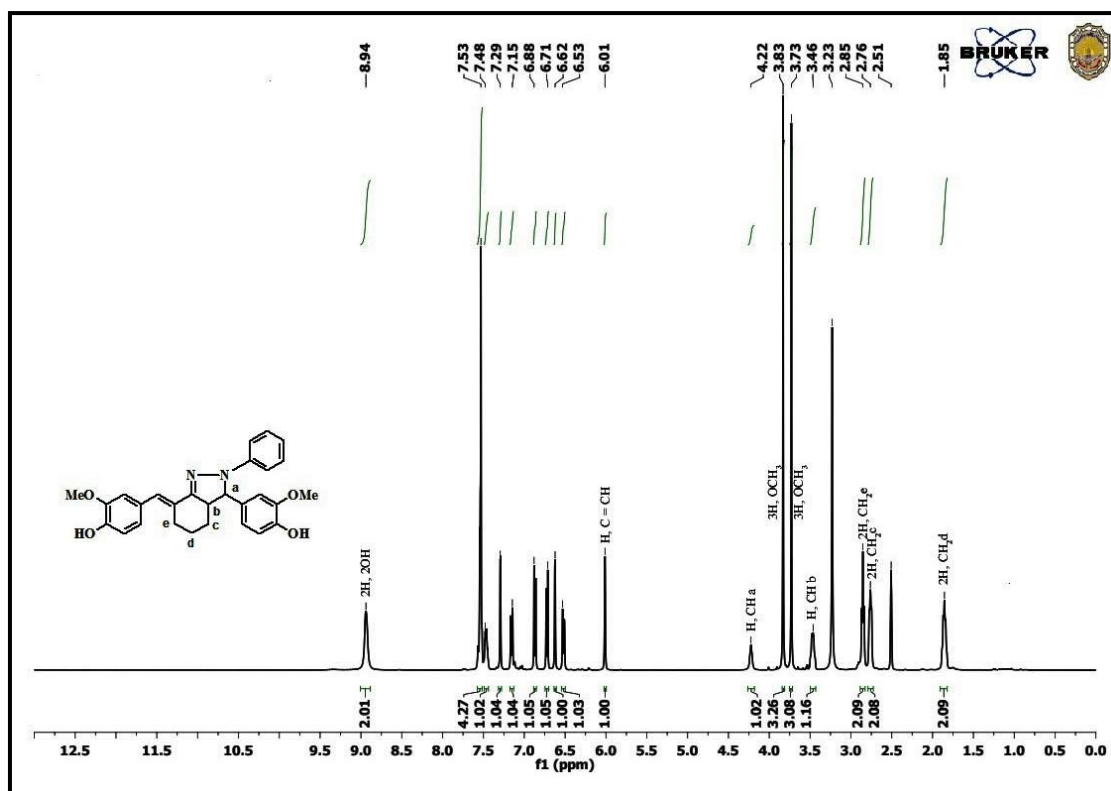


Figure 5: <sup>1</sup>H-NMR spectrum of monomer 4

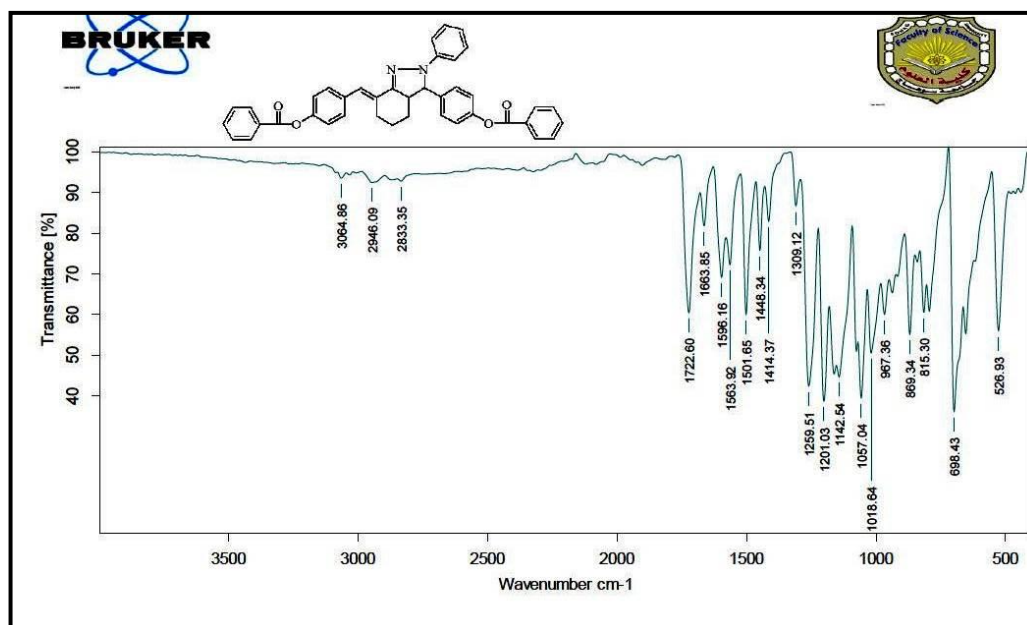
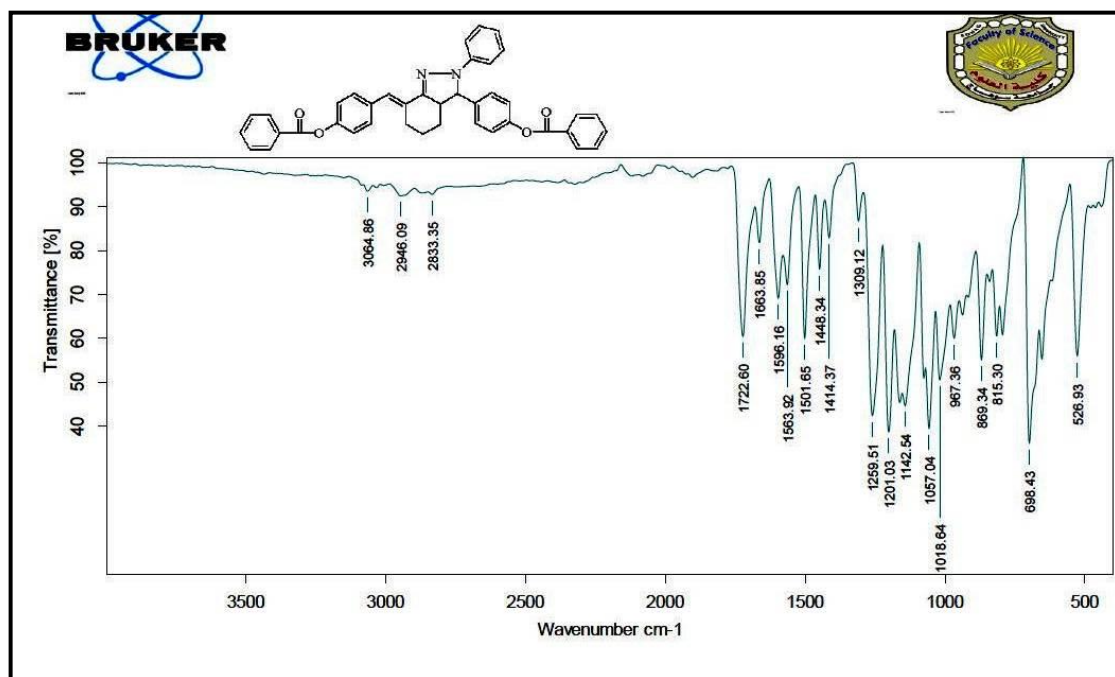
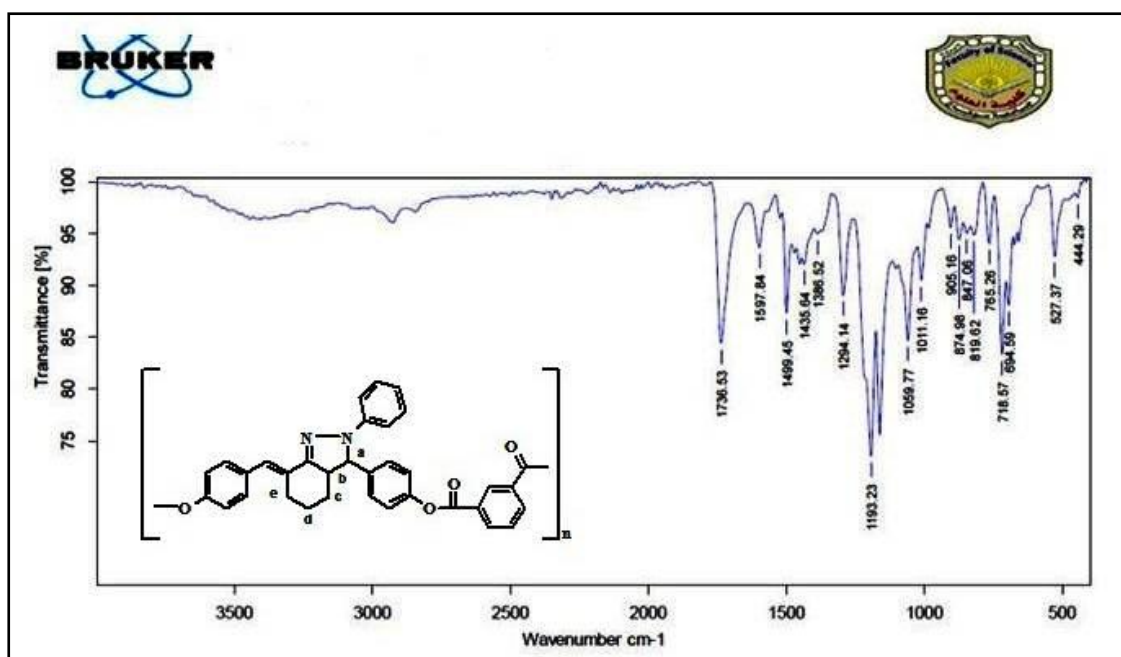


Figure 6: IR spectrum of model compound A



**Figure 7:** IR spectrum of model compound **B**



**Figure 8:** IR spectrum of polyester **5<sub>a</sub>**

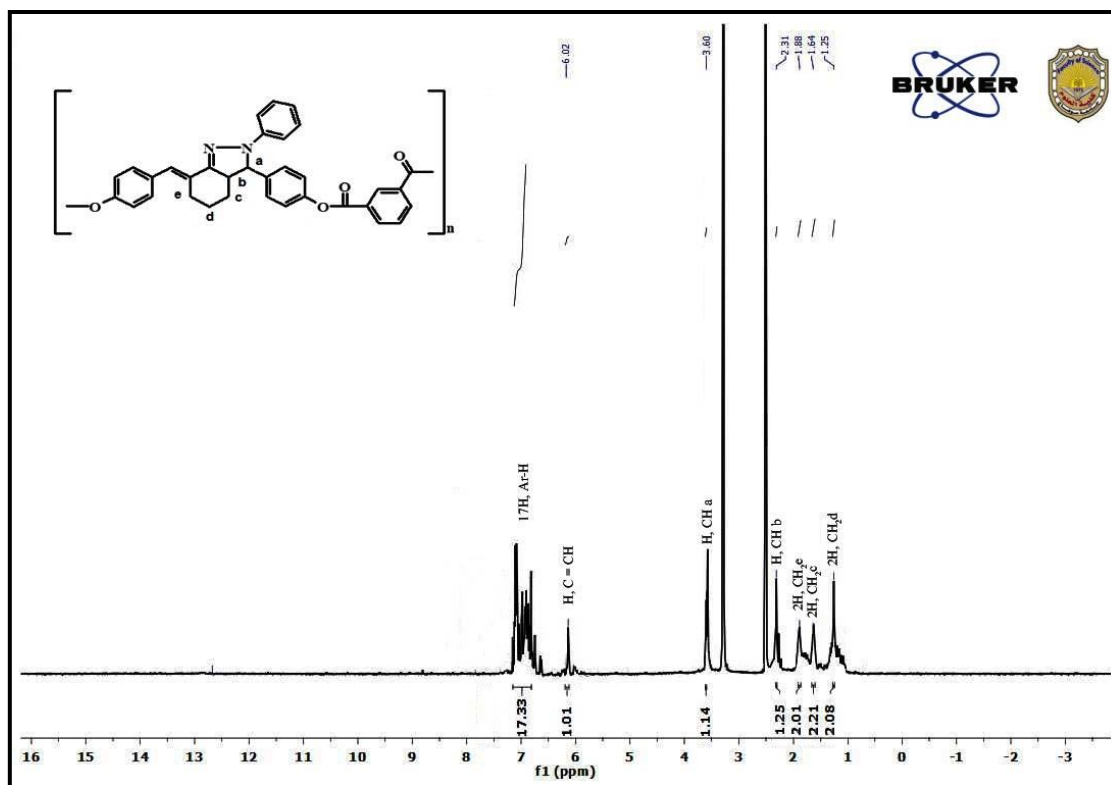


Figure 9: <sup>1</sup>H-NMR spectrum of polyester **5<sub>a</sub>**

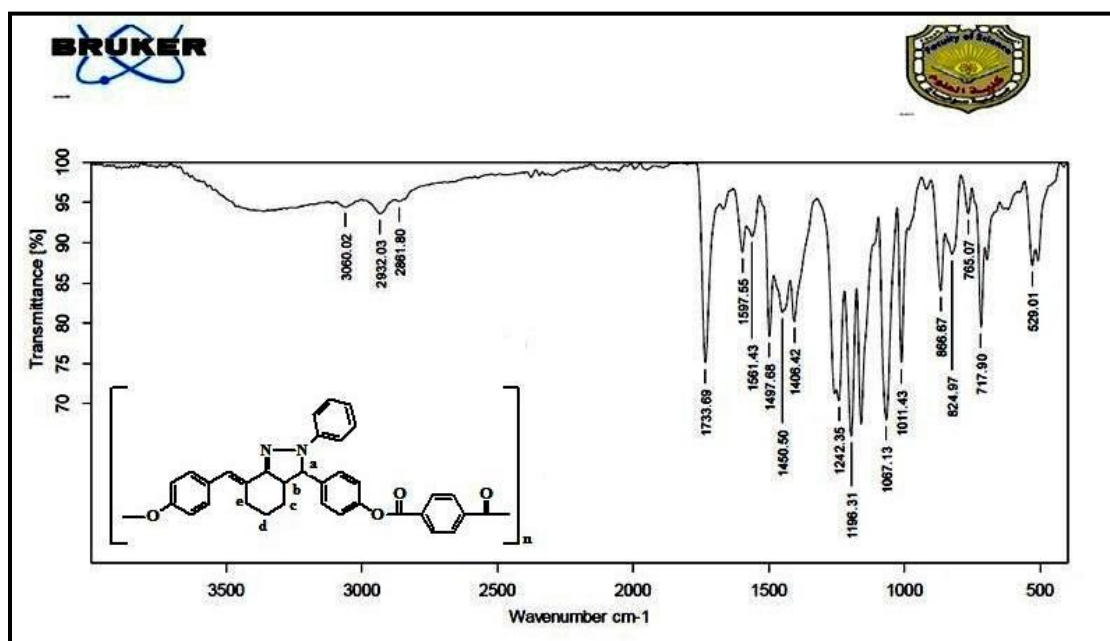


Figure 10: IR spectrum of polyester **5<sub>b</sub>**

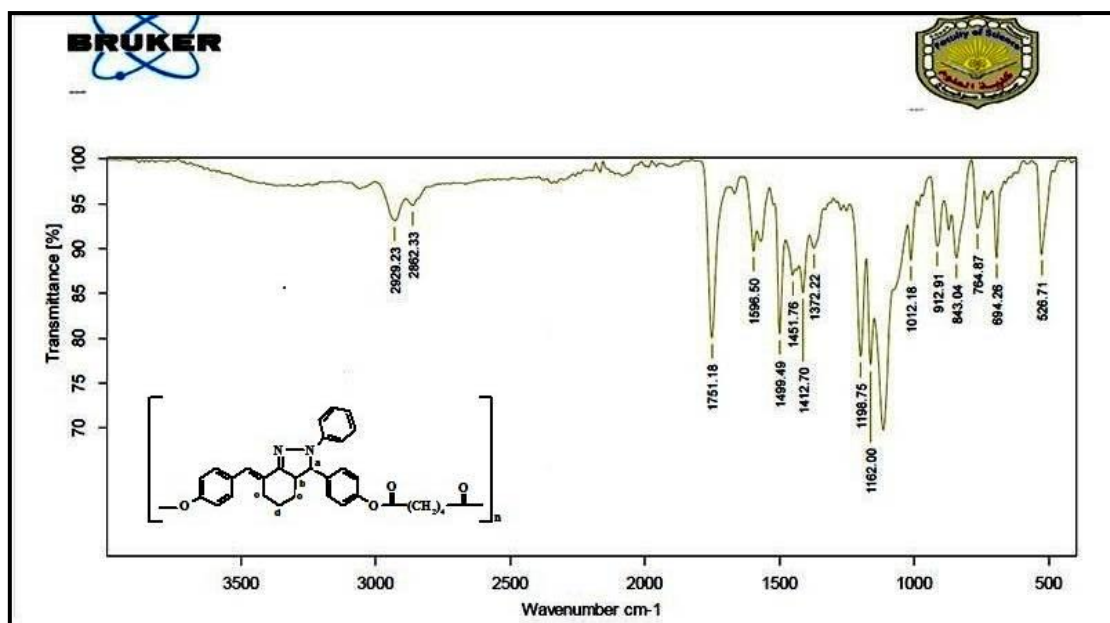


Figure 11: IR spectrum of polyester 5<sub>c</sub>

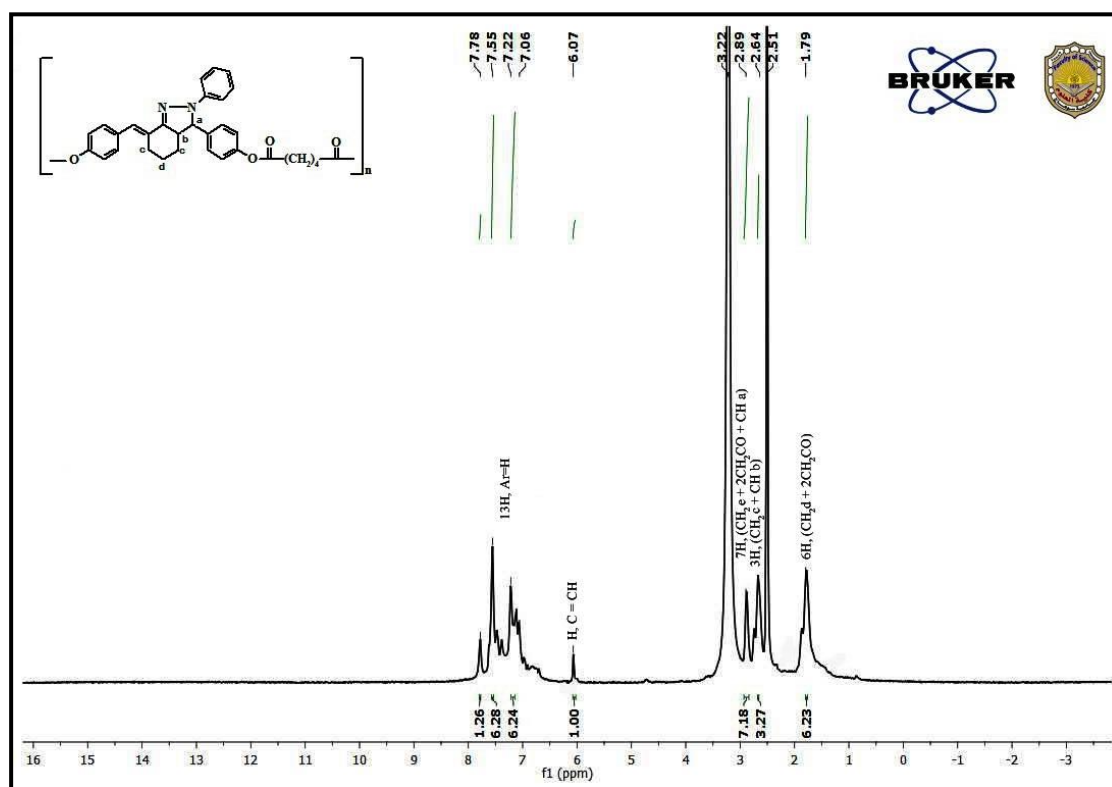


Figure 12: <sup>1</sup>H-NMR spectrum of polyester 5<sub>c</sub>

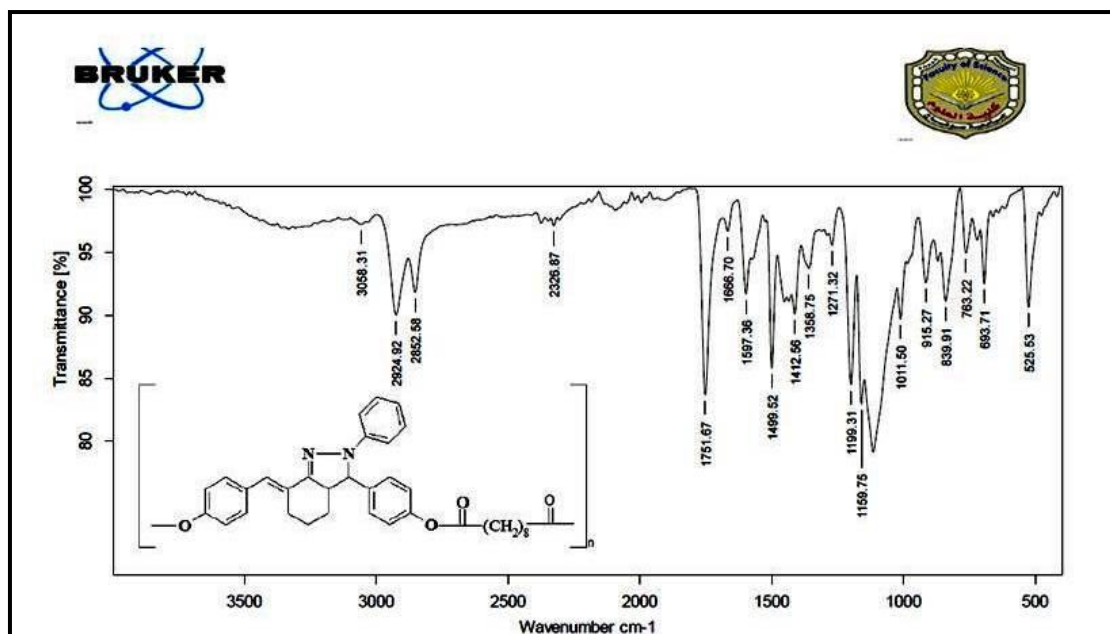


Figure 13: IR spectrum of polyester 5<sub>d</sub>

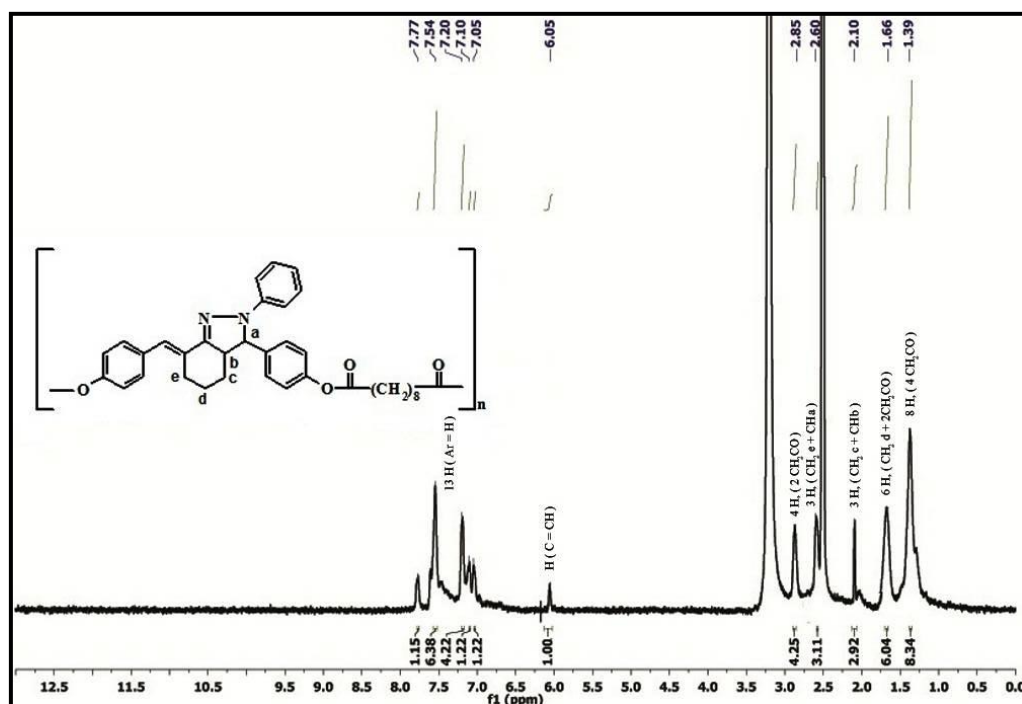


Figure 14: <sup>1</sup>H-NMR spectrum of polyester 5<sub>d</sub>



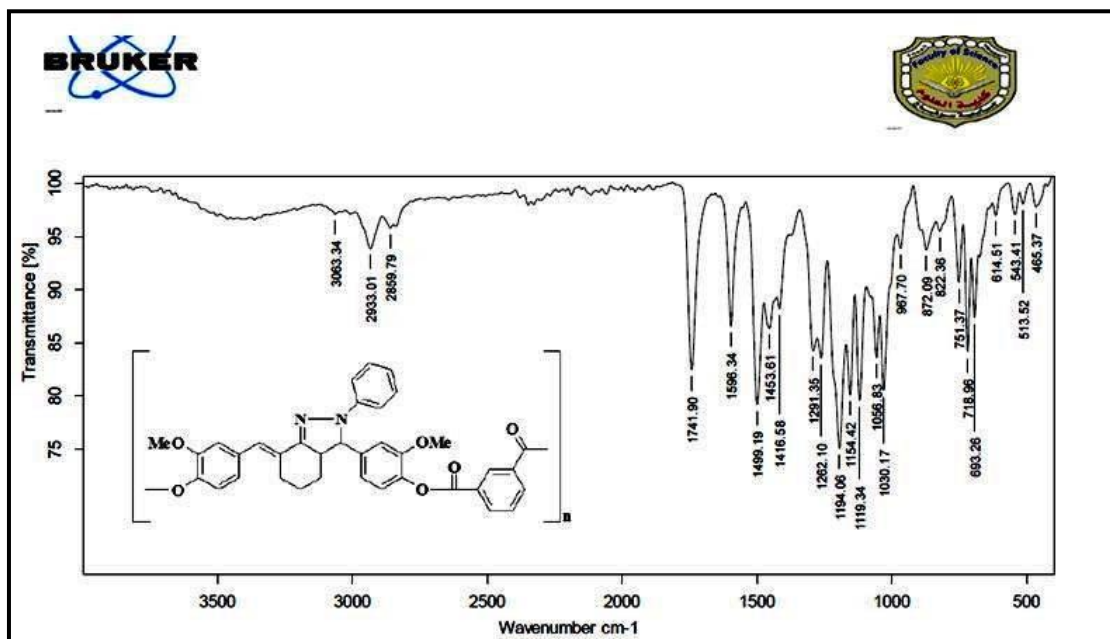


Figure 15: IR spectrum of polyester 6<sub>a</sub>

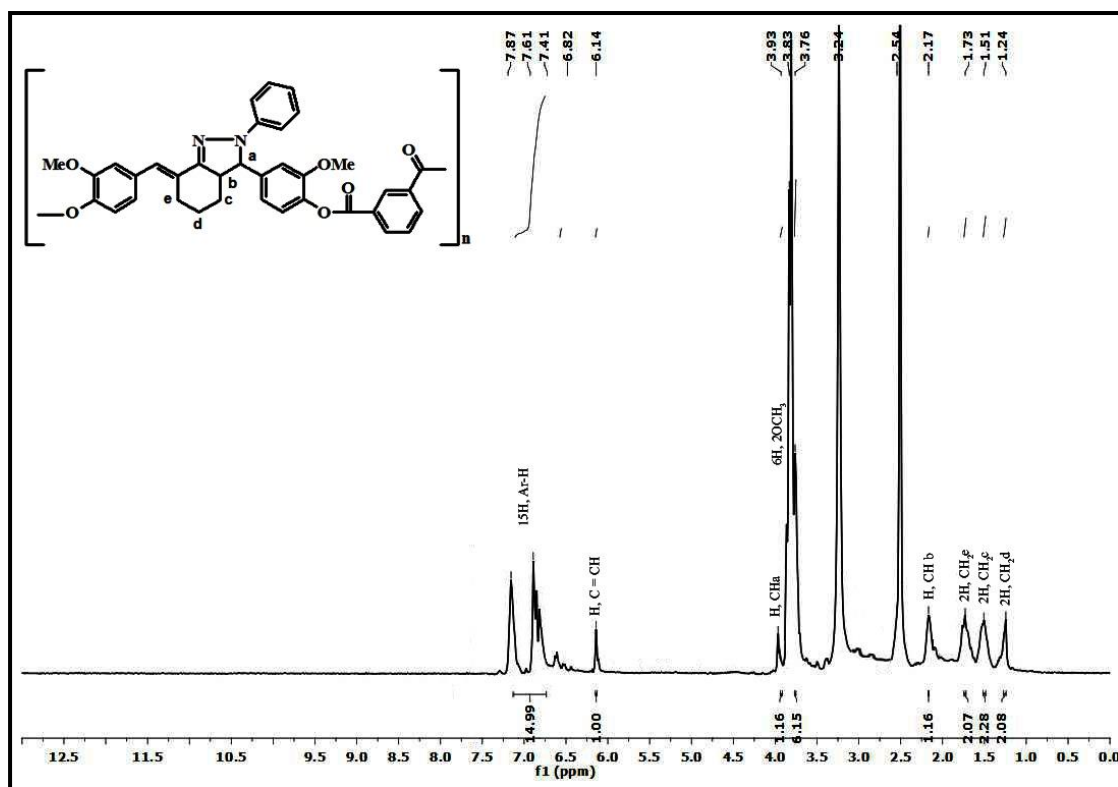


Figure 16: <sup>1</sup>H-NMR spectrum of polyester 6<sub>a</sub>



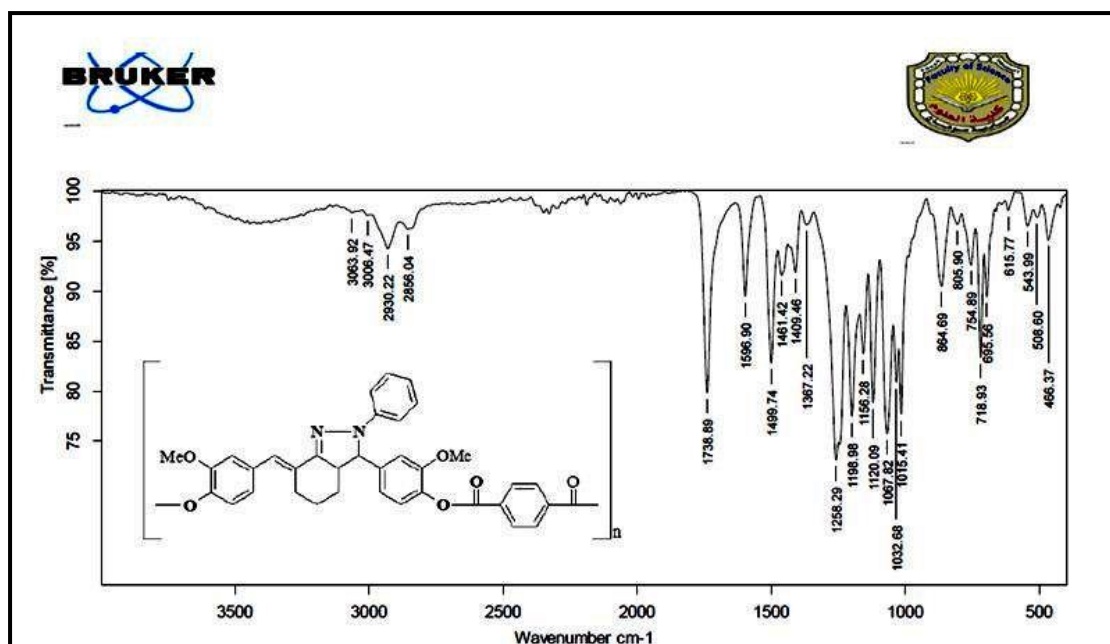


Figure 17: IR spectrum of polyester 6<sub>b</sub>

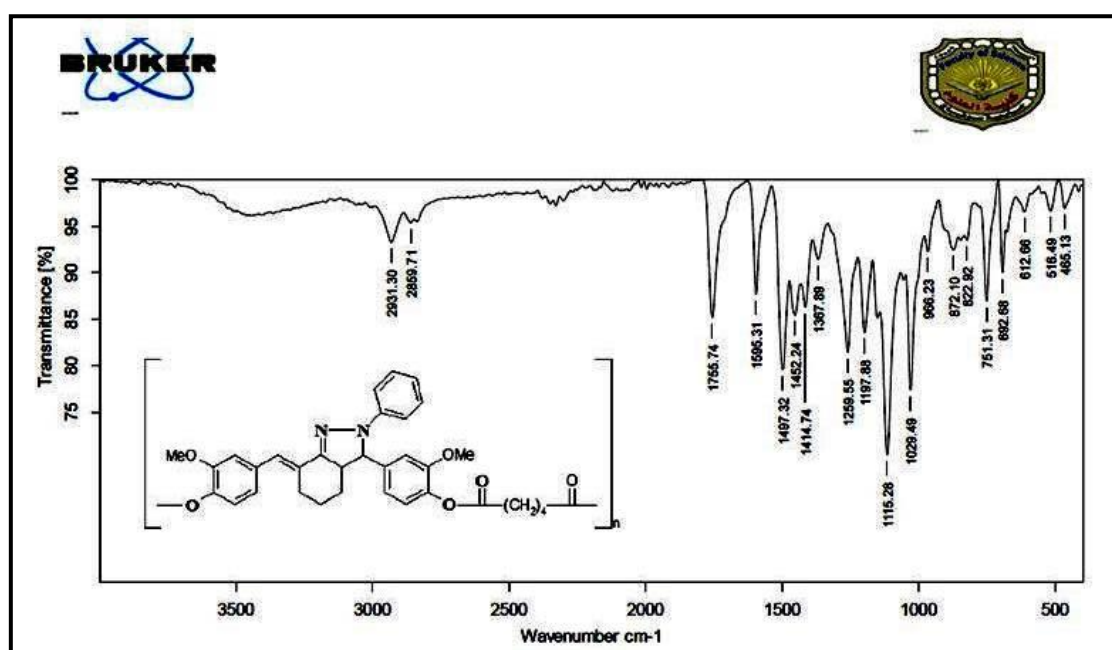


Figure 18: IR spectrum of polyester 6<sub>c</sub>

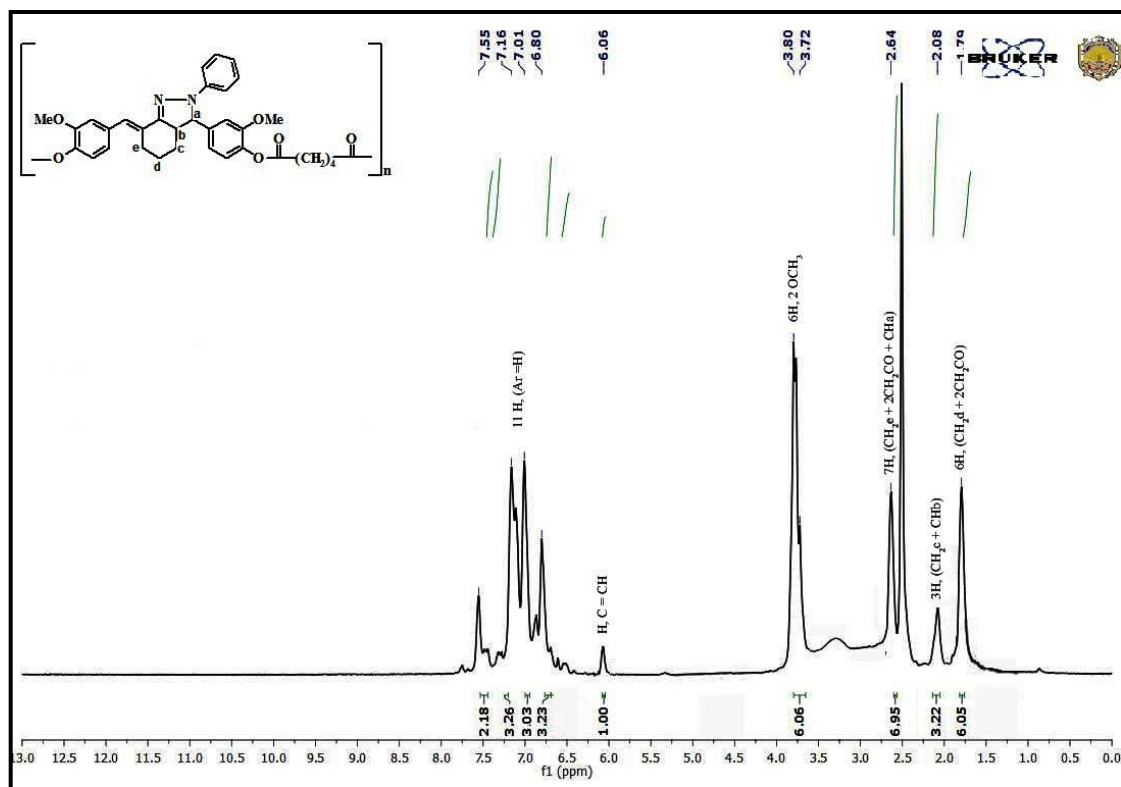


Figure 19: <sup>1</sup>H-NMR spectrum of polyester 6<sub>c</sub>

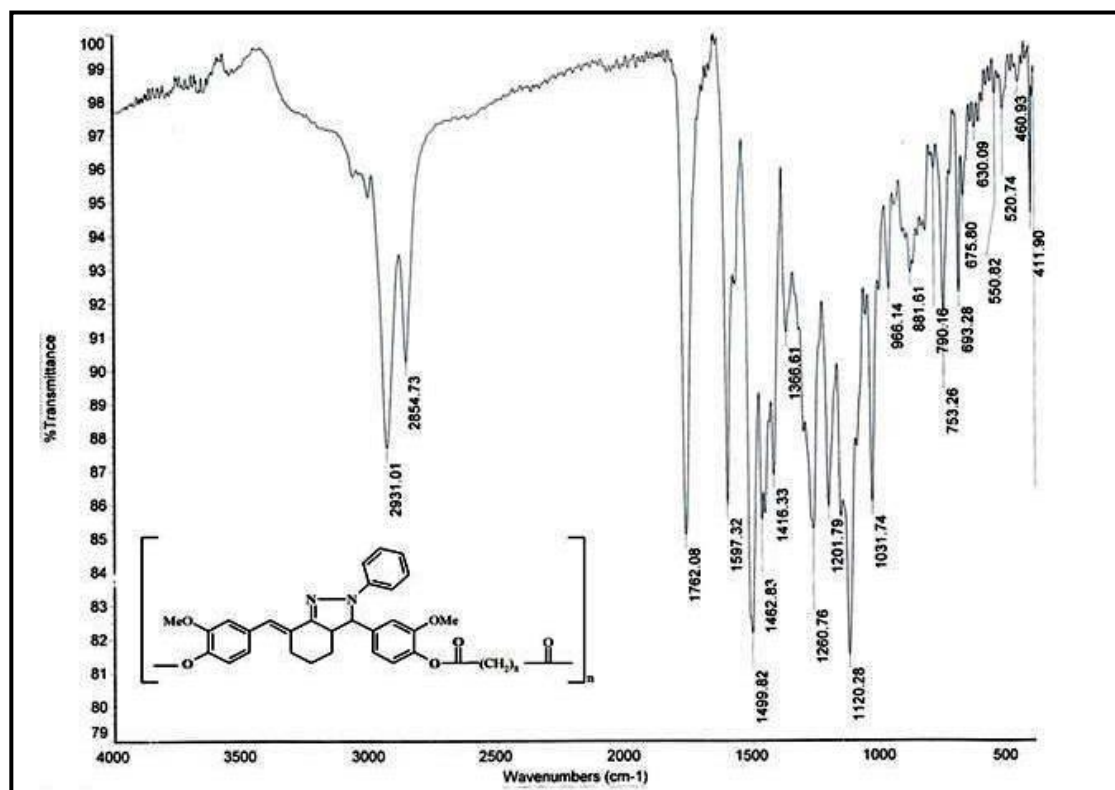
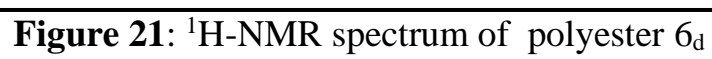


Figure 20: IR spectrum of polyester 6<sub>d</sub>



**Figure 21:**  $^1\text{H}$ -NMR spectrum of polyester 6<sub>d</sub>